Lecture 10: Critical Needs Supply Chains Under Disruptions

Professor Anna Nagurney

John F. Smith Memorial Professor Director – Virtual Center for Supernetworks Isenberg School of Management University of Massachusetts Amherst, Massachusetts 01003

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Critical Needs Supply Chains Under Disruptions

This lecture is based on the paper by Qiang "Patrick" Qiang and Anna Nagurney entitled, "A Bi-Criteria Indicator to Assess Supply Chain Network Performance for Critical Needs Under Capacity and Demand Disruptions," that appears in the Special Issue on Network Vulnerability in Large-Scale Transport Networks, *Transportation Research A* (2012), **46** (5), pp 801-812, where references may be found.

Background and Research Motivation

- ► From January to October 2005 alone, an estimated 97,490 people were killed in disasters globally; 88,117 of them lost their lives because of natural disasters (Braine (2006)).
- ► Some of the deadliest examples of disasters that have been witnessed in the past few years:
 - September 11 attacks in 2001;
 - ► The tsunami in South Asia in 2004;
 - Hurricane Katrina in 2005;
 - Cyclone Nargis in 2008; and
 - ► The earthquakes in Sichuan, China in 2008;
 - ▶ The Fukushima triple disaster in Japan in 2011.



Disruptions to Critical Needs Supply Chain Capacities and Uncertainties in Demands

- ► Chiron Corporation experienced contamination in its production process flu vaccine supplies in the US cut by 50%.
- ► The winter storm in China in 2008 destroyed crop supplies causing sharp food price inflation.
- Overestimation of the demand for certain products resulted in a surplus of supplies post Hurricane Katrina with around \$81 million of MREs being destroyed by FEMA.
- ▶ Of the approximately 1 million individuals evacuated after Katrina, about 100,000 suffered from diabetes, which requires daily medical supplies and caught the logistics chain completely off-guard.
- ▶ Thousands of lives could have been saved in the tsunami and other recent disasters if simple, cost-effective measures such as evacuation training and storage of food and medical supplies had been put into place.

Goals of Critical Needs Supply Chains

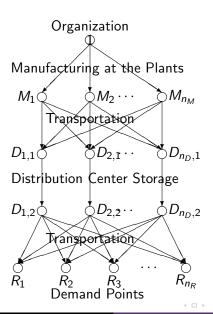
- ► The goals for humanitarian relief chains, for example, include cost reduction, capital reduction, and service improvement (cf. Beamon and Balcik (2008) and Altay and Green (2006)).
- "A successful humanitarian operation mitigates the urgent needs of a population with a sustainable reduction of their vulnerability in the shortest amount of time and with the least amount resources." (Tomasini and Van Wassenhove (2004)).

Critical Needs Supply Chains

The model considers the following important factors:

- ► The supply chain capacities may be affected by disruptions;
- ▶ The demands may be affected by disruptions;
- Disruption scenarios are categorized into two types; and
- ► The organizations (NGOs, government, etc.) responsible for ensuring that the demand for the essential product be met are considering the possible supply chain activities, associated with the product, which are represented by a network.

The Supply Chain Network Topology



The Supply Chain Network Model for Critical Needs Under Disruptions: Case I: Demands Can Be Satisfied Under Disruptions

We are referring, in this case, to the disruption scenario set Ξ^1 .

$$v_k^{\xi_i^1} \equiv \sum_{p \in P_{w_k}} x_p^{\xi_i^1}, \quad k = 1, \dots, n_R, \, \forall \xi_i^1 \in \Xi^1; \, i = 1, \dots, \omega^1,$$
 (1)

where $v_k^{\xi_i^1}$ is the demand at demand point k under disruption scenario ξ_i^1 ; $k=1,\ldots,n_R$ and $i=1,\ldots,\omega^1$.

Let $f_a^{\xi_i^1}$ denote the flow of the product on link a under disruption scenario ξ_i^1 . Hence, we must have the following conservation of flow equations satisfied:

$$f_{a}^{\xi_{i}^{1}} = \sum_{p \in P} x_{p}^{\xi_{i}^{1}} \delta_{ap}, \quad \forall a \in L, \, \forall \xi_{i}^{1} \in \Xi^{1}; \, i = 1, \dots, \omega^{1}.$$
 (2)

Case I: Demands Can Be Satisfied Under Disruptions

The total cost on a link, be it a manufacturing/production link, a transportation link, or a storage link is assumed to be a function of the flow of the product on the link We have that

$$\hat{c}_a = \hat{c}_a(f_a^{\xi_i^1}), \quad \forall a \in L, \, \forall \xi_i^1 \in \Xi^1; \, i = 1, \dots, \omega^1.$$
 (3)

We further assume that the total cost on each link is convex and continuously differentiable. We denote the nonnegative capacity on a link a under disruption scenario ξ_i^1 by $u_a^{\xi_i^1}$, $\forall a \in L$, $\forall \xi_i^1 \in \Xi^1$, with $i=1,\ldots,\omega^1$.

Case I: Demands Can Be Satisfied Under Disruptions

The supply chain network optimization problem for critical needs faced by the organization can be expressed as follows: Under the disruption scenario ξ_i^1 , the organization must solve the following problem:

Minimize
$$TC^{\xi_i^1} = \sum_{a \in L} \hat{c}_a(f_a^{\xi_i^1})$$
 (4)

subject to: constraints (1), (2) and

$$x_{p}^{\xi_{i}^{1}} \geq 0, \quad \forall p \in P, \, \forall \xi_{i}^{1} \in \Xi^{1}; \, i = 1, \dots, \omega^{1},$$
 (5)

$$f_{\mathsf{a}}^{\xi_{\mathsf{i}}^1} \leq u_{\mathsf{a}}^{\xi_{\mathsf{i}}^1}, \quad \forall \mathsf{a} \in \mathsf{L}. \tag{6}$$



Case I: Demands Can Be Satisfied

Denote $K^{\xi_i^1}$ as the feasible set such that

$$\mathcal{K}^{\xi_i^1} \equiv \{(x^{\xi_i^1}, \lambda^{\xi_i^1}) | x^{\xi_i^1} \text{ satisfies (1)}, \, x^{\xi_i^1} \in R_+^{n_P} \text{ and } \lambda^{\xi_i^1} \in R_+^{n_L} \}.$$

Theorem 1

The optimization problem (4), subject to constraints (1), (2), (5), and (6), is equivalent to the variational inequality problem: determine the vector of optimal path flows and the vector of optimal Lagrange multipliers $(x^{\xi_i^1*}, \lambda^{\xi_i^1*}) \in K^{\xi_i^1}$, such that:

$$\sum_{k=1}^{n_R} \sum_{p \in P_{w_k}} \left[\frac{\partial \hat{C}_p(x^{\xi_i^1*})}{\partial x_p} + \sum_{a \in L} \lambda_a^{\xi_i^1*} \delta_{ap} \right] \times [x_p^{\xi_i^1} - x_p^{\xi_i^1*}] + \sum_{a \in L} [u_a^{\xi_i^1} - \sum_{p \in P} x_p^{\xi_i^1*} \delta_{ap}]$$

$$\times [\lambda_a^{\xi_i^1} - \lambda_a^{\xi_i^1*}] \ge 0, \quad \forall (x^{\xi_i^1}, \lambda^{\xi_i^1}) \in K^{\xi_i^1}, \tag{7}$$

where $\frac{\partial \hat{C}_p(x^{\xi_i^1})}{\partial x_p} \equiv \sum_{a \in L} \frac{\partial \hat{c}_a(f_a^{\xi_i^1})}{\partial f_a} \delta_{ap}$ for paths $p \in P_{w_k}$; $k = 1, \dots, n_R$.



The Supply Chain Network Model for Critical Needs Under Disruptions: Case II: Demands Cannot Be Satisfied Under Disruptions

The disruption scenario set in this case is Ξ^2 ; that is to say, the optimization problem (4) is not feasible anymore. A max-flow algorithm can be used to decide how much demand can be satisfied.

Performance Measurement of Supply Chain Networks for Critical Needs

Performance Indicator I: Demands Can Be Satisfied:

For disruption scenario ξ_i^1 , the corresponding network performance indicator is:

$$\mathcal{E}_{1}^{\xi_{i}^{1}}(G,\hat{c},v^{\xi_{i}^{1}}) = \frac{TC^{\xi_{i}^{1}} - TC^{0}}{TC^{0}},$$
(8)

where TC^0 is the minimum total cost obtained as the solution to the cost minimization problem (4).

The lower the value of Performance Measure I for a given scenario, the better the supply chain responds in the case of such a disruption with respect to total cost.

Performance Measurement of Supply Chain Networks for Critical Needs

Performance Indicator II: Demands Cannot Be Satisfied:

For disruption scenario ξ_i^2 , the corresponding network performance indicator is:

$$\mathcal{E}_{2}^{\xi_{i}^{2}}(G,\hat{c},v^{\xi_{i}^{2}}) = \frac{TD^{\xi_{i}^{2}} - TSD^{\xi_{i}^{2}}}{TD^{\xi_{i}^{2}}},$$
(9)

where $TSD^{\xi_i^2}$ is the total satisfied demand and $TD^{\xi_i^2}$ is the total (actual) demand under disruption scenario ξ_i^2 .

The lower the value of Performance Measure II with respect to a scenario, the better the supply chain responds in the case of such a disruption with respect to satisfying the demand for critical needs products.

Definition: Bi-Criteria Performance Indicator for a Supply Chain Network for Critical Needs

The performance indicator, \mathcal{E} , of a supply chain network for critical needs under disruption scenario sets Ξ^1 and Ξ^2 and with associated probabilities $p_{\xi_1^1}, \, p_{\xi_2^1}, \ldots, p_{\xi_{\omega^1}^1}$ and $p_{\xi_1^2}, \, p_{\xi_2^2}, \ldots, p_{\xi_{\omega^2}^2}$, respectively, is defined as:

$$\mathcal{E} = \epsilon \times (\sum_{i=1}^{\omega^1} \mathcal{E}_1^{\xi_i^1} p_{\xi_i^1}) + (1 - \epsilon) \times (\sum_{i=1}^{\omega^2} \mathcal{E}_2^{\xi_i^2} p_{\xi_i^2})$$
 (10)

where ϵ is the weight associated with the network indicator when demands can be satisfied, which has a value between 0 and 1. The higher ϵ is, the more emphasis is put on the cost efficiency.

Modified Projection Method (cf. Korpelevich (1977) and Nagurney (1993))

Step 0: Initialization

Set $X^{\xi_i^10} \in K^{\xi_i^1}$. Let $\mathcal{T}=1$ and set α such that $0 < \alpha \leq \frac{1}{L}$ where L is the Lipschitz constant for the problem.

Step 1: Computation

Compute $\bar{X}^{\xi_i^{1T}}$ by solving the variational inequality subproblem:

$$<(\bar{X}^{\xi_{i}^{1T}}+\alpha F(X^{\xi_{i}^{1T-1}})-X^{\xi_{i}^{1T-1}})^{T},X^{\xi_{i}^{1}}-\bar{X}^{\xi_{i}^{1T}}>, \ \forall X^{\xi_{i}^{1}}\in K^{\xi_{i}^{1}}.$$
 (11)

Step 2: Adaptation

Compute $X_{i}^{\xi_{i}^{T}}$ by solving the variational inequality subproblem:

$$<(X^{\xi_i^{1^T}} + \alpha F(\bar{X}^{\xi_i^{1^T-1}}) - X^{\xi_i^{1^T-1}})^T, X^{\xi_i^{1}} - X^{\xi_i^{1^T}} >, \ \forall X^{\xi_i^{1}} \in K^{\xi_i^{1}}.$$
 (12)

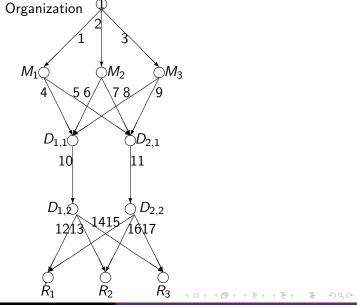


Modified Projection Method (cf. Korpelevich (1977) and Nagurney (1993))

Step 3: Convergence Verification

If max $|X_{l}^{\xi_{l}^{1T}} - X_{l}^{\xi_{l}^{1T-1}}| \leq e$, for all l, with e > 0, a prespecified tolerance, then stop; else, set T = T + 1, and return to Step 1.

Numerical Examples – The Supply Chain Topology



Baseline Numerical Example Under No Disruptions

For the supply chain network in the figure there are three demand points. We assume that the demand is equal to 5 at each of the three demand points.

In determining the optimal solution for the baseline numerical example, we find that the total cost $TC^0 = 290.43$.

The computed solution can be found in the next table.

Total Cost Functions, Capacities, and Solution for the Baseline Numerical Example Under No Disruptions

Link a	$\hat{c}_a(f_a)$	u _a ⁰	f _a ^{0*}	λ_a^{0*}
1	$f_1^2 + 2f_1$	10.00	3.12	0.00
2	$.5f_2^2 + f_2$	10.00	6.88	0.00
3	$.5f_3^2 + f_3$	5.00	5.00	0.93
4	$1.5f_4^2 + 2f_4$	6.00	1.79	0.00
5	$f_5^2 + 3f_5$	4.00	1.33	0.00
6	$f_6^2 + 2f_6$	4.00	2.88	0.00
7	$.5f_7^2 + 2f_7$	4.00	4.00	0.05
8	$.5f_8^2 + 2f_8$	4.00	4.00	2.70
9	$f_9^2 + 5f_9$	4.00	1.00	0.00
10	$.5f_{10}^2 + 2f_{10}$	16.00	8.67	0.00
11	$f_{11}^2 + f_{11}$	10.00	6.33	0.00
12	$.5f_{12}^2 + 2f_{12}$	2.00	3.76	0.00
13	$.5f_{13}^2 + 5f_{13}$	4.00	2.14	0.00
14	f_{14}^2	4.00	2.76	0.10
15	$f_{15}^2 + 2f_{15}$	2.00	1.24	0.00
16	$.5f_{16}^2 + 3f_{16}$	4.00	2.86	0.00
17	$.5f_{17}^2 + 2f_{17}$	4.00	2.24	0.00

There Are Three Disruption Scenarios

Scenarios 1, 2, and 3 are described below:

- 1 The capacities on the manufacturing links 1 and 2 are disrupted by 50% and the demands remain unchanged. (Disruption type 1)
- 2 The capacities on the storage links 10 and 11 are disrupted by 20% and the demands at the demand points 1 and 2 are increased by 20%. (Disruption type 1)
- 3 The capacities on links 12 and 15 are decreased by 50% and the demand at demand point 1 is increased by 100% (so the total demand increases from 15 to 20). The probabilities associated with these three scenarios are: 0.4, 0.3, 0.2, respectively, and the probability of no disruption is 0.1. (Disruption type 2)

The probabilities associated with these three scenarios are: 0.4, 0.3, 0.2, respectively, and the probability of no disruption is 0.1.



Total Cost Functions, Capacities, and Solution for the Numerical Example Scenario 1

Table: Total Cost Functions, Capacities, and Solution Under Scenario 1

Link a	$\hat{c}_a(f_a)$	$u_a^{\xi_1^1}$	$f_a^{\xi_1^1*}$	$\lambda_a^{\xi_1^1*}$
1	$f_1^2 + 2f_1$	5.00	5.00	0.00
2	$.5f_2^2 + f_2$	5.00	5.00	9.15
3	$.5f_3^2 + f_3$	5.00	5.00	6.96
4	$1.5f_4^2 + 2f_4$	6.00	2.51	0.00
5	$f_5^2 + 3f_5$	4.00	2.48	0.00
6	$f_6^2 + 2f_6$	4.00	2.19	0.00
7	$.5f_7^2 + 2f_7$	4.00	2.81	0.00
8	$.5f_8^2 + 2f_8$	4.00	4.00	2.58
9	$f_9^2 + 5f_9$	4.00	1.00	0.00
10	$.5f_{10}^2 + 2f_{10}$	16.00	8.70	0.00
11	$f_{11}^2 + f_{11}$	10.00	6.30	0.00
12	$.5f_{12}^2 + 2f_{12}$	4.00	3.77	0.00
13	$.5f_{13}^2 + 5f_{13}$	4.00	2.15	0.00
14	f ₁₄ ²	4.00	2.77	0.00
15	$f_{15}^2 + 2f_{15}$	4.00	1.23	0.00
16	$.5f_{16}^2 + 3f_{16}$	4.00	2.85	0.00
17	$.5f_{17}^2 + 2f_{17}$	4.00	2.23	0.00

Total Cost Functions, Capacities, and Solution for the Numerical Example Scenario 2

Table: Total Cost Functions, Capacities, and Solution Under Scenario 2

		-1	-1	_1
Link a	$\hat{c}_a(f_a)$	$u_a^{\xi_2^1}$	$f_a^{\xi_2^1*}$	$\lambda_a^{\xi_2^1*}$
1	$f_1^2 + 2f_1$	10.00	4.13	0.00
2	$.5f_2^2 + f_2$	10.00	7.86	0.00
3	$.5f_3^2 + f_3$	5.00	5.00	4.33
4	$1.5f_4^2 + 2f_4$	6.00	2.10	0.00
5	$f_5^2 + 3f_5$	4.00	2.04	0.00
6	$f_6^2 + 2f_6$	4.00	3.85	0.00
7	$.5f_7^2 + 2f_7$	4.00	4.00	2.49
8	$.5f_8^2 + 2f_8$	4.00	4.00	2.24
9	$f_9^2 + 5f_9$	4.00	1.01	0.00
10	$.5f_{10}^2 + 2f_{10}$	12.80	9.95	0.00
11	$f_{11}^2 + f_{11}$	8.00	7.05	0.00
12	$.5f_{12}^2 + 2f_{12}$	4.00	4.00	1.94
13	$.5f_{13}^2 + 5f_{13}$	4.00	2.97	0.00
14	f_{14}^2	4.00	2.98	0.00
15	$f_{15}^2 + 2f_{15}$	4.00	2.00	0.00
16	$.5f_{16}^2 + 3f_{16}$	4.00	3.03	0.00
17	$.5f_{17}^2 + 2f_{17}$	4.00	2.02	0.00

Determining Performance Measure I for Scenarios 1 and 2

For scenarios 1 and 2, we have that the total costs are:

$$TC^{\xi_1^1} = 299.02$$
 and $TC^{\xi_2^1} = 361.41$.

Therefore, according to Definition 1, we have that the Performance Measure I for scenarios 1 and 2 is, respectively:

$$\mathcal{E}_1^{\xi_1^1} = \frac{TC^{\xi_1^1} - TC^0}{TC^0} = 0.0296 \text{ and } \mathcal{E}_1^{\xi_2^1} = \frac{TC^{\xi_2^1} - TC^0}{TC^0} = 0.2444.$$

Determining Performance Measure II for Scenario 3

After computing the maximum flow, we know that, in the case of scenario 3, the maximum demand that can be satisfied is 14, which leads to a total unsatisfied demand of 6. According to Definition 2, we have that $\mathcal{E}_2^{\xi_1^2} = \frac{TD^{\xi_1^2} - TSD^{\xi_1^2}}{TD^{\xi_1^2}} = 0.3000$.

We let $\epsilon=0.2$ and we compute the bi-criteria supply chain performance measure as:

$$\mathcal{E} = 0.2 \times (0.4 \times \mathcal{E}_1^{\xi_1^1} + 0.3 \times \mathcal{E}_1^{\xi_2^1}) + 0.8 \times (0.2 \times \mathcal{E}_2^{\xi_2^2}) = 0.1290.$$

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- ▶ We proposed two distinct supply chain network performance indicators for critical needs products. We then constructed a bi-criteria supply chain network performance indicator and used it for the evaluation of distinct supply chain networks. The bi-criteria performance indicator allows for the comparison of the robustness of different supply chain networks under a spectrum of real-world scenarios.

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- ▶ We proposed two distinct supply chain network performance indicators for critical needs products. We then constructed a bi-criteria supply chain network performance indicator and used it for the evaluation of distinct supply chain networks. The bi-criteria performance indicator allows for the comparison of the robustness of different supply chain networks under a spectrum of real-world scenarios.
- ► We illustrated the new concepts with numerical examples in which the supply chains were subject to a spectrum of disruptions.